

**Nº 177797**

**Fast pyrolysis of sugarcane straw and eucalyptus bark in a fluidized bed reactor**

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*Pôster apresentado no EUROPEAN  
BIOMASS CONFERENCE &  
EXHIBITION, EUBCE, 30., Marseille,  
2022. Lecture. 1 p.*

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**PROIBIDO REPRODUÇÃO**

# FAST PYROLYSIS OF SUGARCANE STRAW AND EUCALYPTUS BARK IN A FLUIDIZED BED REACTOR

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## 1. KEY NOTES

- Biomass → driving economic growth and reducing CO<sub>2</sub> emissions depending on the degree to which it can replace fossil fuels.<sup>[1]</sup>
- The fast pyrolysis process can convert biomass into liquids with high added energy value - bio-oil

## 2. INTRODUCTION

- Biomass energy contributes approximately 10% of global energy, with two thirds of this bioenergy being generated in developing countries and the remainder in developed countries.<sup>[2]</sup>
- Sugarcane straw (SCS) and eucalyptus bark (EB) (Figure 1) are two important agro-industrial residues not only in the Brazilian scenario, but also internationally.



Figure 1 – Sugar cane straw and eucalyptus bark milled.

- The fast pyrolysis process arise as a tool for converting biomass into liquid fuel with greater energy densification and a wide range of applications.<sup>[3]</sup>

## 3. GOALS

To evaluate the fast pyrolysis process of SCS and EB in a bubbling fluidized bed reactor at 500 °C characterizing the main product (bio-oil) and its by-products (biochar and gases)

## 4. METHODOLOGY

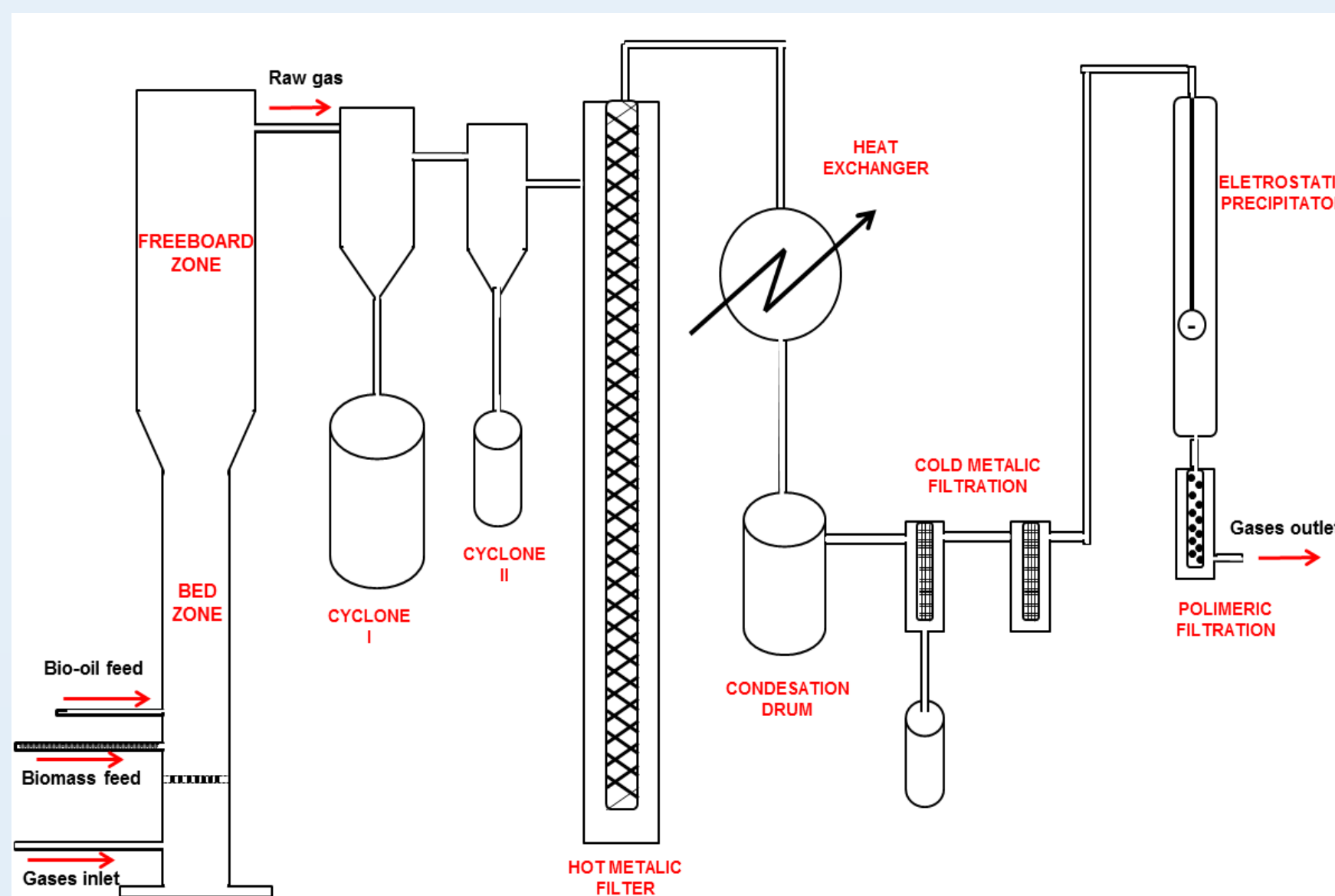


Figure 2 – Fast pyrolysis plant flowchart.

Table 1– Biomass composition

Characterization	SCS	EB
Ash - % w/w	3,0	9,0
Carbon - % w/w	46,4	43,0
Hydrogen- % w/w	6,13	5,82
Nitrogen- % w/w	0,2	0,4
Volatile Matter- % w/w	79,4	76,6
HHV - MJ/kg	18,88	17,84

## 5. RESULTS

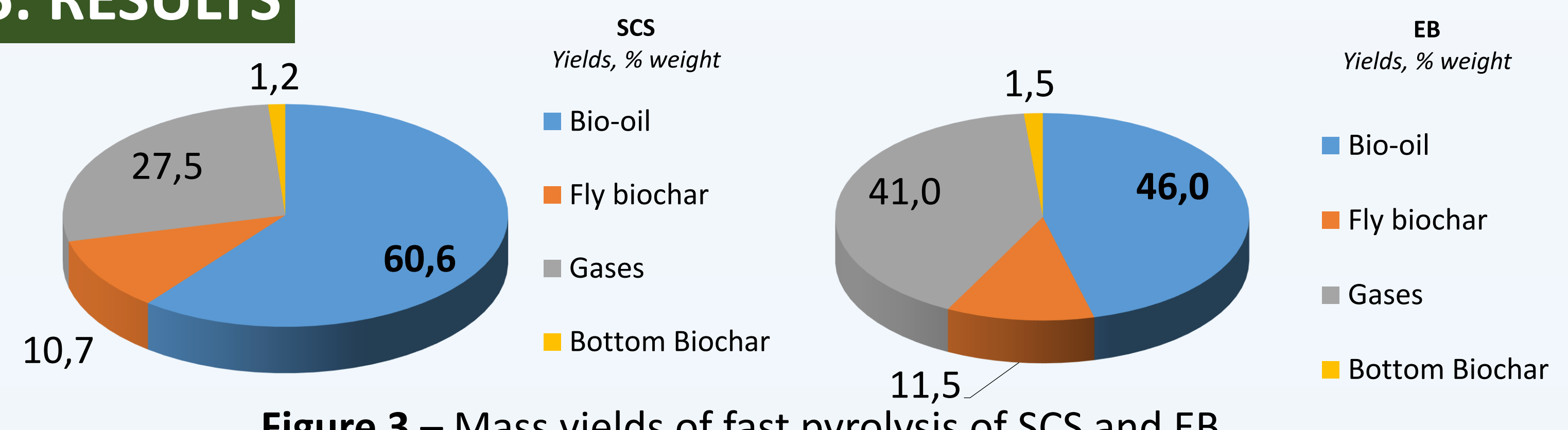


Figure 3 – Mass yields of fast pyrolysis of SCS and EB

Table 2– Bio-oil characterization

Characterization/Property	SCS bio-oil	EB bio-oil
Ultimate analysis, %w/w	C	49.3
	H	5.85
	N	0.6
	S	<0.1
	Ash	0.16
Cl	0.021	
Water Content, % w/w	38	48
Density, kg/m <sup>3</sup>	1081.75	1107.85
HHV, MJ/Kg	18.05	9.52
LHV, MJ/kg	16.77	8.18

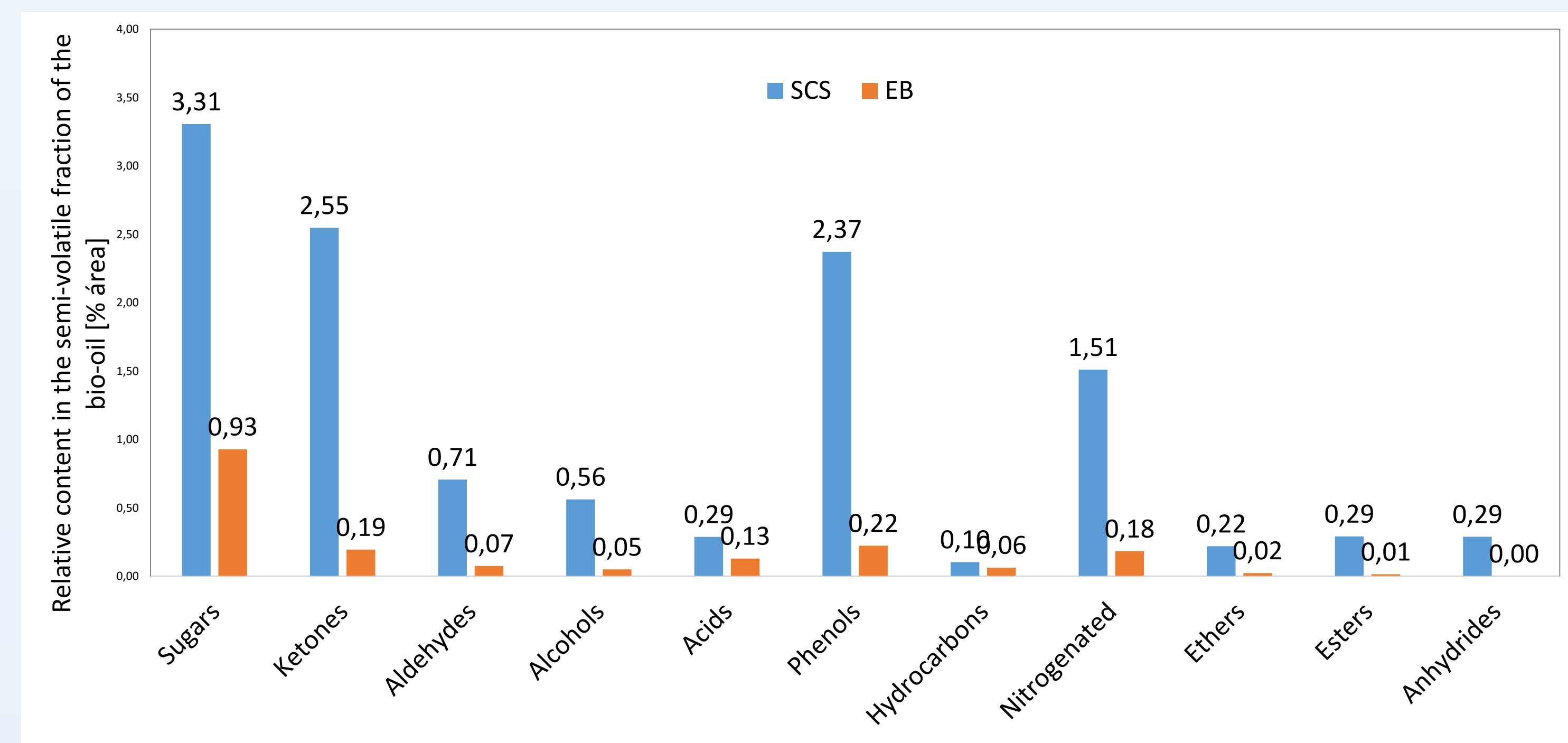


Figure 3 – Composition of bio-oil in extracted fractions

## 6. CONCLUSIONS

- Fast pyrolysis process is an important tool for the conversion of biomass into intermediate(s) with better logistics and energy density;
- The processing of sugarcane straw is less complex than Eucalyptus bark, generating a bio-oil with potentially better properties.

## 7. BIBLIOGRAPHY

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## 8. ACKNOWLEDGMENTS